

Safety Data Sheet

R452B

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Reference number: 1167
Revision date: 18/12/2023
Supersedes version of: 02/03/2023
Version: 5.0

Danger



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name : R452B
SDS no : 1167
UFI : 6673-K0XT-Q00C-MJP0

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional uses. Perform risk assessment prior to use.
Contact supplier for more information on uses.
Uses advised against : Consumer use.

1.3. Details of the supplier of the safety data sheet

Company identification : SOL SpA
Via G. Borgazzi 27
20900 MONZA - Italia
T +39 039 23.96.1
<http://www.sol.it>
msds@sol.it
E-Mail address (competent person) : msds@sol.it

1.4. Emergency telephone number

Emergency telephone number : Linea verde SET - 800452661 (24h/24h, 365 giorni l'anno); Dall'estero +39 0283421263

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards	Flammable gases, Category 1A	H220
	Gases under pressure : Liquefied gas	H280

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :  

GHS02 GHS04

Signal word (CLP) : Danger

Hazard statements (CLP) : H220 - Extremely flammable gas.
H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (CLP)

- Prevention : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
No smoking.

- Response : P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 - In case of leakage, eliminate all ignition sources.

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- Storage : P403 - Store in a well-ventilated place.
 P410+P403 - Protect from sunlight. Store in a well-ventilated place.
- Supplemental information : Contains fluorinated greenhouse gases listed in Annex I of EU 517/2014 as amended.

2.3. Other hazards

None.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Difluoromethane (R32)	CAS-No.: 75-10-5 EC-No.: 200-839-4 EC Index-No.: --- REACH-no: 01-2119471312-47	67	Flam. Gas 1B, H221 Press. Gas (Liq.), H280
2,3,3,3-Tetrafluoroprop-1-ene (R1234yf, HFC- 1234yf)	CAS-No.: 754-12-1 EC-No.: 468-710-7 EC Index-No.: --- REACH-no: 01-0000019665-61	26	Flam. Gas 1B, H221 Press. Gas (Liq.), H280
Pentafluoroethane	CAS-No.: 354-33-6 EC-No.: 206-557-8 EC Index-No.: --- REACH-no: 01-2119485636-25	7	Press. Gas (Liq.), H280

Full text of H- and EUH-statements: see section 16

Contains no other components or impurities which will influence the classification of the product.

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.
- Skin contact : Adverse effects not expected from this product.
- Eye contact : Adverse effects not expected from this product.
- Ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

See section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Carbon dioxide.
 Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Specific hazards : Exposure to fire may cause containers to rupture/explode.
Hazardous combustion products : If involved in a fire the following toxic and/or corrosive fumes may be produced by thermal decomposition: Carbonyl fluoride. Hydrogen fluoride. Carbon monoxide.

5.3. Advice for firefighters

- Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.
If possible, stop flow of product.
Use water spray or fog to knock down fire fumes if possible.
Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire.
Move containers away from the fire area if this can be done without risk.
- Special protective equipment for fire fighters : In confined space use self-contained breathing apparatus.
Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.
Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- Try to stop release.
Evacuate area.
Monitor concentration of released product.
Consider the risk of potentially explosive atmospheres.
Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.
Eliminate ignition sources.
Ensure adequate air ventilation.
Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.
Act in accordance with local emergency plan.
Stay upwind.

6.2. Environmental precautions

- Try to stop release.

6.3. Methods and material for containment and cleaning up

- Ventilate area.

6.4. Reference to other sections

- See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product

: The product must be handled in accordance with good industrial hygiene and safety procedures.
 Only experienced and properly instructed persons should handle gases under pressure.
 Consider pressure relief device(s) in gas installations.
 Ensure the complete gas system was (or is regularly) checked for leaks before use.
 Do not smoke while handling product.
 Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
 Avoid suck back of water, acid and alkalis.
 Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment.
 Purge air from system before introducing gas.
 Take precautionary measures against static discharge.
 Keep away from ignition sources (including static discharges).
 Consider the use of only non-sparking tools.
 Do not breathe gas.
 Avoid release of product into work area.
 Ensure equipment is adequately earthed.

Safe handling of the gas receptacle

: Refer to supplier's container handling instructions.
 Do not allow backfeed into the container.
 Protect containers from physical damage; do not drag, roll, slide or drop.
 When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
 Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
 If user experiences any difficulty operating valve discontinue use and contact supplier.
 Never attempt to repair or modify container valves or safety relief devices.
 Damaged valves should be reported immediately to the supplier.
 Keep container valve outlets clean and free from contaminants particularly oil and water.
 Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
 Close container valve after each use and when empty, even if still connected to equipment.
 Never attempt to transfer gases from one cylinder/container to another.
 Never use direct flame or electrical heating devices to raise the pressure of a container.
 Do not remove or deface labels provided by the supplier for the identification of the content of the container.
 Suck back of water into the container must be prevented.
 Open valve slowly to avoid pressure shock.

7.2. Conditions for safe storage, including any incompatibilities

Observe all regulations and local requirements regarding storage of containers.
 Containers should not be stored in conditions likely to encourage corrosion.
 Container valve guards or caps should be in place.
 Containers should be stored in the vertical position and properly secured to prevent them from falling over.
 Stored containers should be periodically checked for general condition and leakage.
 Keep container below 50°C in a well ventilated place.
 Store containers in location free from fire risk and away from sources of heat and ignition.
 Keep away from combustible materials.
 Segregate from oxidant gases and other oxidants in store.
 All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Difluoromethane (R32) (75-10-5)	
DNEL: Derived no effect level (Workers)	
Long-term - systemic effects, inhalation	7035 mg/m ³

2,3,3,3-Tetrafluoroprop-1-ene (R1234yf, HFC- 1234yf) (754-12-1)	
DNEL: Derived no effect level (Workers)	
Long-term - systemic effects, inhalation	950 mg/m ³

Pentafluoroethane (354-33-6)	
DNEL: Derived no effect level (Workers)	
Long-term - systemic effects, inhalation	16444 mg/m ³

Difluoromethane (R32) (75-10-5)	
PNEC: Predicted no effect concentration	
Aqua (freshwater)	0.142 mg/l
Aquatic, intermittent releases	1.42 mg/l
Sediment, freshwater	0.534 mg/kg dwt

2,3,3,3-Tetrafluoroprop-1-ene (R1234yf, HFC- 1234yf) (754-12-1)	
PNEC: Predicted no effect concentration	
Aqua (freshwater)	0.1 mg/l
Aquatic, intermittent releases	1 mg/l

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Provide adequate general and local exhaust ventilation.
 Product to be handled in a closed system.
 Systems under pressure should be regularly checked for leakages.
 Ensure exposure is below occupational exposure limits (where available).
 Gas detectors should be used when flammable gases/vapours may be released.
 Consider the use of a work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

- Eye/face protection
 - : A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk.
 - The following recommendations should be considered:
 - PPE compliant to the recommended EN/ISO standards should be selected.
 - : Wear safety glasses with side shields.
 - Standard EN 166 - Personal eye-protection - specifications.
- Skin protection
 - Hand protection
 - : A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk.
 - The following recommendations should be considered:
 - PPE compliant to the recommended EN/ISO standards should be selected.
 - : Wear working gloves when handling gas containers.
 - Standard EN 388 - Protective gloves against mechanical risks, performance level 1 or higher.

- Other : Consider the use of flame resistant anti-static safety clothing.
 Standard EN ISO 14116 - Limited flame spread materials.
 Standard EN 1149-5 - Protective clothing: Electrostatic properties.
 Wear safety shoes while handling containers.
 Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
- Respiratory protection : Gas filters may be used if all surrounding conditions e.g. type and concentration of the contaminant(s) and duration of use are known.
 Use gas filters with full face mask, where exposure limits may be exceeded for a short-term period, e.g. connecting or disconnecting containers.
 Gas filters do not protect against oxygen deficiency.
 Standard EN 14387 - Gas filter(s), combined filter(s) and standard EN136, full face masks .
- Thermal hazards : None in addition to the above sections.

8.2.3. Environmental exposure controls

Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	
- Physical state at 20°C / 101.3kPa	: Gas.
- Colour	: Colourless.
Odour	: Odourless. Odour threshold is subjective and inadequate to warn of overexposure.
Melting point / Freezing point	: Not applicable for gas mixtures.
Boiling point	: Not applicable for gas mixtures. It is technically not possible to determine the boiling point or range of this mixture. Component with lowest boiling point: Difluoromethane (R32) -51.7 °C
Flammability	: Extremely flammable gas.
Lower explosion limit	: Calculated value: 11.38%
Upper explosion limit	: No test data or calculation method available.
Flash point	: Not applicable for gases and gas mixtures.
Auto-ignition temperature	: Not known. Auto ignition temperature for mixtures is not available. Component with lowest auto-ignition temperature: 2,3,3,3-Tetrafluoroprop-1-ene (R1234yf, HFC- 1234yf) 405 °C
Decomposition temperature	: Not applicable.
pH	: Not applicable for gases and gas mixtures.
Viscosity, kinematic	: No reliable data available.
Water solubility [20°C]	: Mixture is partially soluble in water
Partition coefficient n-octanol/water (Log Kow)	: Not applicable for gas mixtures.
Vapour pressure [20°C]	: Component with lowest volatility: Pentafluoroethane 1.2 bar(a) Component with highest volatility: Difluoromethane (R32) 14.8 bar(a)
Vapour pressure [50°C]	: Not available
Density and/or relative density	: Not applicable.
Relative vapour density (air=1)	: Heavier than air.
Particle characteristics	: Not applicable.

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Explosive properties	: Not applicable.
Explosion limits	: Flammability range not available.
Oxidising properties	: Not applicable.

9.2.2. Other safety characteristics

Molar mass	: Not applicable for gas mixtures.
Evaporation rate	: Not applicable for gases and gas mixtures.

Other data : Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.
 This mixture contains components with the following reactivity : Can form explosive mixture with air. May react violently with oxidants.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Can form explosive mixture with air.
 May react violently with oxidants.

10.4. Conditions to avoid

Keep away from heat/sparks/open flames/hot surfaces. – No smoking.

10.5. Incompatible materials

Air, Oxidisers.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity : Classification criteria are not met.

2,3,3,3-Tetrafluoroprop-1-ene (R1234yf, HFC- 1234yf) (754-12-1)

LC50 Inhalation - Rat [ppm]	405000 ppm/4h
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Skin corrosion/irritation	: No known effects from this product.
Serious eye damage/irritation	: No known effects from this product.
Respiratory or skin sensitisation	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: No known effects from this product.
STOT-single exposure	: No known effects from this product.
STOT-repeated exposure	: No known effects from this product.
Aspiration hazard	: Not applicable for gases and gas mixtures.

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Assessment	: Harmful to aquatic life with long lasting effects.
EC50 48h - Daphnia magna [mg/l]	: No data available.
EC50 72h - Algae [mg/l]	: No data available.

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LC50 96 h - Fish [mg/l] : No data available.

12.2. Persistence and degradability

Assessment : No data available.

12.3. Bioaccumulative potential

Assessment : No data available.

12.4. Mobility in soil

Assessment : Because of its high volatility, the product is unlikely to cause ground or water pollution.
Partition into soil is unlikely.

12.5. Results of PBT and vPvB assessment

Assessment : Not classified as PBT or vPvB.

12.6. Endocrine disrupting properties

Assessment :

12.7. Other adverse effects

Other adverse effects : No known effects from this product.

Effect on the ozone layer : None.

Effect on global warming : Contains fluorinated greenhouse gases listed in Annex I of EU 517/2014 as amended.
Calculated GWP of mixture : 726.03
For quantities refer to cylinder label.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Refer to supplier's waste gas recovery programme.
Contact supplier if guidance is required.
Discharge to atmosphere in large quantities should be avoided.
Do not discharge into areas where there is a risk of forming an explosive mixture with air.
Waste gas should be flared through a suitable burner with flash back arrestor.
Must not be discharged to atmosphere.
Ensure that the emission levels from local regulations or operating permits are not exceeded.
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods.
Return unused product in original container to supplier.
List of hazardous waste codes (from Commission Decision 2000/532/EC as amended) : 16 05 04 *: Gases in pressure containers (including halons) containing hazardous substances.

13.2. Additional information

External treatment and disposal of waste should comply with applicable local and/or national regulations.

SECTION 14: Transport information

14.1. UN number or ID number

In accordance with ADR / RID / IMDG / IATA / ADN
UN-No. : 3161

14.2. UN proper shipping name

Transport by road/rail (ADR/RID)	: LIQUEFIED GAS, FLAMMABLE, N.O.S. (Difluoromethane (R32) ; Pentafluoroethane)
Transport by air (ICAO-TI / IATA-DGR)	: Liquefied gas, flammable, n.o.s. (Difluoromethane (R32) ; Pentafluoroethane)
Transport by sea (IMDG)	: LIQUEFIED GAS, FLAMMABLE, N.O.S. (Difluoromethane (R32) ; Pentafluoroethane)

14.3. Transport hazard class(es)

Labelling



2.1 : Flammable gases.

Transport by road/rail (ADR/RID)

Class	: 2
Classification code	: 2F
Hazard identification number	: 23
Tunnel Restriction	: B/D - Tank carriage: Passage forbidden through tunnels of category B, C, D and E. Other carriage: Passage forbidden through tunnels of category D and E

Transport by air (ICAO-TI / IATA-DGR)

Class / Div. (Sub. risk(s))	: 2.1
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Transport by sea (IMDG)

Class / Div. (Sub. risk(s))	: 2.1
Emergency Schedule (EmS) - Fire	: F-D
Emergency Schedule (EmS) - Spillage	: S-U

14.4. Packing group

Transport by road/rail (ADR/RID)	: Not applicable.
Transport by air (ICAO-TI / IATA-DGR)	: Not applicable.
Transport by sea (IMDG)	: Not applicable.

14.5. Environmental hazards

Transport by road/rail (ADR/RID)	: None.
Transport by air (ICAO-TI / IATA-DGR)	: None.
Transport by sea (IMDG)	: None.

14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail (ADR/RID)	: P200.
Transport by air (ICAO-TI / IATA-DGR)	
Passenger and Cargo Aircraft	: Forbidden.
Cargo Aircraft only	: 200.
Transport by sea (IMDG)	: P200.

Special transport precautions	: Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. Before transporting product containers: - Ensure there is adequate ventilation. - Ensure that containers are firmly secured. - Ensure valve is closed and not leaking. - Ensure valve outlet cap nut or plug (where provided) is correctly fitted. - Ensure valve protection device (where provided) is correctly fitted.
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14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

Restrictions on use	: None. Contains no substance(s) listed on the REACH Candidate List.
Other information, restriction and prohibition regulations	: Ensure all national/local regulations are observed. Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals).
Seveso Directive : 2012/18/EU (Seveso III)	: Covered.

National regulations

No additional information available

15.2. Chemical safety assessment

A CSA does not need to be carried out for this product.

SECTION 16: Other information

Indication of changes	: Revised safety data sheet in accordance with commission regulation (EU) No 2015/830.
Abbreviations and acronyms	: ATE - Acute Toxicity Estimate. CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008. REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006. EINECS - European Inventory of Existing Commercial Chemical Substances. CAS# - Chemical Abstract Service number. PPE - Personal Protection Equipment. LC50 - Lethal Concentration to 50 % of a test population. RMM - Risk Management Measures. PBT - Persistent, Bioaccumulative and Toxic. vPvB - Very Persistent and Very Bioaccumulative. STOT- SE : Specific Target Organ Toxicity - Single Exposure. CSA - Chemical Safety Assessment. EN - European Standard. UN - United Nations. ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road. IATA - International Air Transport Association. IMDG code - International Maritime Dangerous Goods. RID - Regulations concerning the International Carriage of Dangerous Goods by Rail. WGK - Water Hazard Class. STOT - RE : Specific Target Organ Toxicity - Repeated Exposure.
Training advice	: Ensure operators understand the flammability hazard.
Further information	: Classification using data from databases maintained by the European Industrial Gases Association (EIGA). Data is maintained in EIGA doc 169 : 'Classification and Labelling Guide', downloadable at : http://www.eiga.eu . Classification in accordance with the procedures and calculation methods of Regulation (EC) 1272/2008 (CLP).

Full text of H- and EUH-statements	
Flam. Gas 1A	Flammable gases, Category 1A
Flam. Gas 1B	Flammable gases, Category 1B
H220	Extremely flammable gas.
H221	Flammable gas.
H280	Contains gas under pressure; may explode if heated.

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Press. Gas (Liq.)	Gases under pressure : Liquefied gas
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DISCLAIMER OF LIABILITY

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.
Details given in this document are believed to be correct at the time of going to press.
Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

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