

Safety Data Sheet

Alisol Oxygen (refrigerated) E948

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Reference number: 097E
Revision date: 23/01/2023
Supersedes version of: 04/08/2021
Version: 3.0

Danger



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

SDS no : 097E
Other means of identification : Alisol Oxygen (refrigerated) E948
CAS-No. : 7782-44-7
EC-No. : 231-956-9
EC Index-No. : 008-001-00-8

REACH registration No : Listed in Annex IV / V REACH, exempted from registration.

Chemical formula : O₂

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses : Industrial and professional uses. Perform risk assessment prior to use.
Test gas/Calibration gas.
Welding, cutting, heating and brazing.
Shield gas for welding processes.
Water treatment.
Use for manufacture of electronic/photovoltaic components.
Laboratory use.
Medical applications.
Food applications.
Contact supplier for more information on uses.

Uses advised against : Consumer use.

1.3. Details of the supplier of the safety data sheet

Company identification : SOL SpA
Via G. Borgazzi 27
20900 MONZA - Italia
T +39 039 23.96.1
<http://www.sol.it>
msds@sol.it

E-Mail address (competent person) : msds@sol.it

1.4. Emergency telephone number

Emergency telephone number : Linea verde SET - 800452661 (24h/24h, 365 giorni l'anno); Dall'estero +39 0283421263

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards	Oxidising Gases, Category 1	H270
	Gases under pressure : Refrigerated liquefied gas	H281

Safety Data Sheet

Alisol Oxygen (refrigerated) E948

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS03

GHS04

Signal word (CLP) :

Danger

Hazard statements (CLP) :

H270 - May cause or intensify fire; oxidiser.

H281 - Contains refrigerated gas; may cause cryogenic burns or injury.

Precautionary statements (CLP)

- Prevention

: P244 - Keep valves and fittings free from oil and grease.

P220 - Keep away from clothing and other combustible materials.

P282 - Wear cold insulating gloves and either face shield or eye protection.

- Response

: P336+P315 - Thaw frosted parts with lukewarm water. Do not rub affected area. Get immediate medical advice/attention.

P370+P376 - In case of fire: Stop leak if safe to do so.

- Storage

: P403 - Store in a well-ventilated place.

2.3. Other hazards

None.

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	%	Product identifier	Classification according to Regulation (EC) No. 1272/2008 [CLP]
oxygen (refrigerated)	100	CAS-No.: 7782-44-7 EC-No.: 231-956-9 EC Index-No.: 008-001-00-8 REACH registration No: *1	Ox. Gas 1, H270 Press. Gas (Ref. Liq.), H281

Contains no other components or impurities which will influence the classification of the product.

*1: Listed in Annex IV / V REACH, exempted from registration.

*3: Registration not required: Substance manufactured or imported < 1t/y.

Not applicable

3.2. Mixtures

SECTION 4: First aid measures

4.1. Description of first aid measures

- Inhalation

: Remove victim to uncontaminated area.

Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.

- Skin contact

: In case of frostbite spray with water for at least 15 minutes. Apply a sterile dressing. Obtain medical assistance.

- Eye contact

: Immediately flush eyes thoroughly with water for at least 15 minutes.

- Ingestion

: Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

Continuous inhalation of concentrations higher than 75% may cause nausea, dizziness, respiratory difficulty and convulsion.

See section 11.

4.3. Indication of any immediate medical attention and special treatment needed

None.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
- Unsuitable extinguishing media : Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

- Specific hazards : Supports combustion.
Exposure to fire may cause containers to rupture/explode.
- Hazardous combustion products : None.

5.3. Advice for firefighters

- Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.
Exposure to fire may cause containers to rupture/explode.
If possible, stop flow of product.
Use water spray or fog to knock down fire fumes if possible.
If leaking do not spray water onto container. Water surrounding area (from protected position) to contain fire.
Move containers away from the fire area if this can be done without risk.
- Special protective equipment for fire fighters : Wear gas tight chemically protective clothing in combination with self contained breathing apparatus.
Standard EN 943-2: Protective clothing against liquid and gaseous chemicals, aerosols and solid particles. Gas-tight chemical protective suits for emergency teams.
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

- Try to stop release.
- Evacuate area.
- Monitor concentration of released product.
- Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe.
- Eliminate ignition sources.
- Use protective clothing.
- Ensure adequate air ventilation.
- Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.
- Act in accordance with local emergency plan.
- Stay upwind.

6.2. Environmental precautions

- Try to stop release.
- Liquid spillages can cause embrittlement of structural materials.

6.3. Methods and material for containment and cleaning up

- Ventilate area.
- Keep area evacuated and free from ignition sources until any spilled liquid has evaporated (ground free from frost).

6.4. Reference to other sections

See also sections 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Safe use of the product

- : The product must be handled in accordance with good industrial hygiene and safety procedures.
Only experienced and properly instructed persons should handle gases under pressure.
Consult supplier for specific recommendations.
Consider pressure relief device(s) in gas installations.
Ensure the complete gas system was (or is regularly) checked for leaks before use.
Do not smoke while handling product.
Keep equipment free from oil and grease. For more guidance, refer to the EIGA Doc. 33 - Cleaning of Equipment for Oxygen Service downloadable at <http://www.eiga.eu>.
Use no oil or grease.
Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
Use only oxygen approved lubricants and oxygen approved sealings.
Use only with equipment cleaned for oxygen service and rated for container pressure.
Avoid suck back of water, acid and alkalis.
Do not breathe gas.

Safe handling of the gas receptacle

- : Suck back of water into the container must be prevented.
Refer to supplier's container handling instructions.
Do not allow backfeed into the container.
Protect containers from physical damage; do not drag, roll, slide or drop.
When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
If user experiences any difficulty operating valve discontinue use and contact supplier.
Never attempt to repair or modify container valves or safety relief devices.
Damaged valves should be reported immediately to the supplier.
Keep container valve outlets clean and free from contaminants particularly oil and water.
Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
Close container valve after each use and when empty, even if still connected to equipment.
Never attempt to transfer gases from one cylinder/container to another.
Never use direct flame or electrical heating devices to raise the pressure of a container.
Do not remove or deface labels provided by the supplier for the identification of the content of the container.
Open valve slowly to avoid pressure shock.

7.2. Conditions for safe storage, including any incompatibilities

- Observe all regulations and local requirements regarding storage of containers.
Containers should not be stored in conditions likely to encourage corrosion.
Container valve guards or caps should be in place.
Containers should be stored in the vertical position and properly secured to prevent them from falling over.
Stored containers should be periodically checked for general condition and leakage.
Keep container below 50°C in a well ventilated place.
Segregate from flammable gases and other flammable materials in store.
Store containers in location free from fire risk and away from sources of heat and ignition.
Keep away from combustible materials.

7.3. Specific end use(s)

None.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

OEL (Occupational Exposure Limits)

- : None available.

DNEL (Derived-No Effect Level) : None available.

PNEC (Predicted No-Effect Concentration) : None available.

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Provide adequate general and local exhaust ventilation.
 Systems under pressure should be regularly checked for leakages.
 Avoid oxygen rich (>23,5%) atmospheres.
 Gas detectors should be used when oxidising gases may be released.
 Consider the use of a work permit system e.g. for maintenance activities.

8.2.2. Individual protection measures, e.g. personal protective equipment

A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk.
 The following recommendations should be considered:

- Protect eyes, face and skin from liquid splashes.
 PPE compliant to the recommended EN/ISO standards should be selected.
- Eye/face protection : Wear goggles and a face shield when transfilling or breaking transfer connections.
 Standard EN 166 - Personal eye-protection - specifications.
 - Skin protection :
 - Hand protection : Wear working gloves when handling gas containers.
 Standard EN 388 - Protective gloves against mechanical risk, performance level 1 or higher.
 Wear cold insulating gloves when transfilling or breaking transfer connections.
 Standard EN 511 - Cold insulating gloves.
 - Other : Consider the use of flame resistant safety clothing.
 Standard EN ISO 14116 - Limited flame spread materials.
 Wear safety shoes while handling containers.
 Standard EN ISO 20345 - Personal protective equipment - Safety footwear.
 - Respiratory protection : None necessary.
 - Thermal hazards : Wear cold insulating gloves when transfilling or breaking transfer connections.

8.2.3. Environmental exposure controls

None necessary.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance
 - Physical state at 20°C / 101.3kPa : Gas.
 - Colour : Bluish liquid.

Odour : No odour warning properties.
 Odour threshold is subjective and inadequate to warn of overexposure.

Melting point / Freezing point : -219 °C
 -219 °C

Boiling point : -183 °C

Flammability : Non flammable.

Lower explosion limit : Not available

Upper explosion limit : Not available

Flash point : Not applicable for gases and gas mixtures.

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not applicable.

pH : Not applicable.

Viscosity, kinematic : Not applicable.

Water solubility [20°C] : 39 mg/l

Partition coefficient n-octanol/water (Log Kow) : Not applicable for gas mixtures.

Vapour pressure [20°C] : Not applicable.

Vapour pressure [50°C] : Not applicable.

Density and/or relative density : Not applicable.

Relative vapour density (air=1) : 1.1

Particle characteristics : Not applicable.

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Explosive properties : Not applicable.
Explosion limits : Non flammable.
Oxidising properties : Oxidiser.
- Coefficient of oxygen equivalency (Ci) : 1
Critical temperature [°C] : -118 °C

9.2.2. Other safety characteristics

Molar mass : 32 g/mol
Evaporation rate : Not applicable for gases and gas mixtures.
Gas group : Press. Gas (Ref. Liq.).
Other data : Gas/vapour heavier than air. May accumulate in confined spaces, particularly at or below ground level.

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.
This mixture contains components with the following reactivity : Risk of explosion if spilt on organic structural materials (e.g. wood or asphalt). Violently oxidises organic material.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Risk of explosion if spilt on organic structural materials (e.g. wood or asphalt).
Violently oxidises organic material.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).
Avoid moisture in installation systems.

10.5. Incompatible materials

Consider the potential toxicity hazard due to the presence of chlorinated or fluorinated polymers in high pressure (> 30 bar) oxygen lines in case of combustion.
Keep equipment free from oil and grease. For more guidance, refer to the EIGA Doc. 33 - Cleaning of Equipment for Oxygen Service downloadable at <http://www.eiga.eu>.
May react violently with combustible materials.
May react violently with reducing agents.
For additional information on compatibility refer to ISO 11114.
Materials such as carbon steel, low alloy carbon steel and plastic become brittle at low temperatures and are subject to failure. Use appropriate materials compatible with the cryogenic conditions present in refrigerated liquefied gas systems.
Consult supplier for specific recommendations.

10.6. Hazardous decomposition products

None.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity : No known toxicological effects from this product.
Skin corrosion/irritation : No known effects from this product.
Serious eye damage/irritation : No known effects from this product.
Respiratory or skin sensitisation : No known effects from this product.

Safety Data Sheet

Alisol Oxygen (refrigerated) E948

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Reference number: 097E

Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: No known effects from this product.
STOT-single exposure	: No known effects from this product.
STOT-repeated exposure	: No known effects from this product.
Aspiration hazard	: Not applicable for gases and gas mixtures.

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Assessment	: No ecological damage caused by this product.
EC50 48h - Daphnia magna [mg/l]	: No data available.
EC50 72h - Algae [mg/l]	: No data available.
LC50 96 h - Fish [mg/l]	: No data available.

12.2. Persistence and degradability

Assessment	: No ecological damage caused by this product.
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12.3. Bioaccumulative potential

Assessment	: No ecological damage caused by this product.
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12.4. Mobility in soil

Assessment	: No ecological damage caused by this product.
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12.5. Results of PBT and vPvB assessment

Assessment	: No data available.
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12.6. Endocrine disrupting properties

Assessment	:
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12.7. Other adverse effects

Other adverse effects	: Can cause frost damage to vegetation.
Effect on the ozone layer	: None.
Effect on global warming	: None.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Consult supplier for specific recommendations.
Contact supplier if guidance is required.
May be vented to atmosphere in a well ventilated place.
Do not discharge into any place where its accumulation could be dangerous.
Ensure that the emission levels from local regulations or operating permits are not exceeded.
Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods.
Return unused product in original container to supplier.
List of hazardous waste codes (from Commission Decision 2000/532/EC as amended) : 16 05 04 *: Gases in pressure containers (including halons) containing hazardous substances.

13.2. Additional information

None.
External treatment and disposal of waste should comply with applicable local and/or national regulations.

SECTION 14: Transport information

14.1. UN number or ID number

In accordance with ADR / RID / IMDG / IATA / ADN
UN-No. : 1073

14.2. UN proper shipping name

Transport by road/rail (ADR/RID) : OXYGEN, REFRIGERATED LIQUID
Transport by air (ICAO-TI / IATA-DGR) : Oxygen, refrigerated liquid
Transport by sea (IMDG) : OXYGEN, REFRIGERATED LIQUID

14.3. Transport hazard class(es)

Labelling



2.2 : Non-flammable, non-toxic gases.
5.1 : Oxidizing substances.

Transport by road/rail (ADR/RID)

Class : 2
Classification code : 30
Hazard identification number : 225
Tunnel Restriction : C/E - Tank carriage : Passage forbidden through tunnels of category C, D and E. Other carriage : Passage forbidden through tunnels of category E

Transport by sea (IMDG)

Class / Div. (Sub. risk(s)) : 2.2 (5.1)
Emergency Schedule (EmS) - Fire : F-C
Emergency Schedule (EmS) - Spillage : S-W

14.4. Packing group

Transport by road/rail (ADR/RID) : Not applicable.
Transport by air (ICAO-TI / IATA-DGR) : Not applicable.
Transport by sea (IMDG) : Not applicable.

14.5. Environmental hazards

Transport by road/rail (ADR/RID) : None.
Transport by air (ICAO-TI / IATA-DGR) : None.
Transport by sea (IMDG) : None.

14.6. Special precautions for user

Packing Instruction(s)

Transport by road/rail (ADR/RID) : P203.
Transport by air (ICAO-TI / IATA-DGR)
Passenger and Cargo Aircraft : Forbidden.
Cargo Aircraft only : Forbidden.
Transport by sea (IMDG) : P203.

Special transport precautions

: Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency.
Before transporting product containers:
- Ensure there is adequate ventilation.
- Ensure that containers are firmly secured.
- Ensure valve is closed and not leaking.
- Ensure valve outlet cap nut or plug (where provided) is correctly fitted.
- Ensure valve protection device (where provided) is correctly fitted.

Safety Data Sheet

Alisol Oxygen (refrigerated) E948

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
 Reference number: 097E

14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

Restrictions on use : None.
 Other information, restriction and prohibition regulations : Ensure all national/local regulations are observed.
 Not listed on the PIC list (Regulation EU 649/2012).
 Seveso Directive : 2012/18/EU (Seveso III) : Listed.

National regulations

No additional information available

15.2. Chemical safety assessment

A CSA does not need to be carried out for this product.

SECTION 16: Other information

Indication of changes : Revised safety data sheet in accordance with commission regulation (EU) No 2015/830.

Abbreviations and acronyms

: ATE - Acute Toxicity Estimate.
 CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008.
 REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006.
 EINECS - European Inventory of Existing Commercial Chemical Substances.
 CAS# - Chemical Abstract Service number.
 PPE - Personal Protection Equipment.
 LC50 - Lethal Concentration to 50 % of a test population.
 RMM - Risk Management Measures.
 PBT - Persistent, Bioaccumulative and Toxic.
 vPvB - Very Persistent and Very Bioaccumulative.
 STOT- SE : Specific Target Organ Toxicity - Single Exposure.
 CSA - Chemical Safety Assessment.
 EN - European Standard.
 UN - United Nations.
 ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road.
 IATA - International Air Transport Association.
 IMDG code - International Maritime Dangerous Goods.
 RID - Regulations concerning the International Carriage of Dangerous Goods by Rail.
 WGK - Water Hazard Class.
 STOT - RE : Specific Target Organ Toxicity - Repeated Exposure.
 Training advice : Ensure operators understand the hazard of oxygen enrichment.

Full text of H- and EUH-statements	
H270	May cause or intensify fire; oxidiser.
H281	Contains refrigerated gas; may cause cryogenic burns or injury.
Ox. Gas 1	Oxidising Gases, Category 1
Press. Gas (Ref. Liq.)	Gases under pressure : Refrigerated liquefied gas

Safety Data Sheet

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DISCLAIMER OF LIABILITY

: Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.
Details given in this document are believed to be correct at the time of going to press.
Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

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